

INSPECTION CERTIFICATE AS PER EN 10204-3.1

CUSTOMER : LLC ALFA GLOBAL-RUSSIA	 An ISO 9001, ISO 14001 & BS OHSAS 18001 Certified Company	MTR NO. / ISSUE DATE	EXP-616/27.01.2023
		BATCH NO.	T-13680
INVOICE NO. / P.O. NO. : EXP/22-23/744 DT-27.01.2023/SSIL/EXP/PI/22-23/516 DT-01.12.2022		GRADE	ER 309LSi
		SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
		SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH
		BRAND NAME	AG TIG ER 309LSi

CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	0.65	-	-	23.00	12.00	-	-	-
				MAX	0.030	2.50	1.00	0.030	0.030	25.00	14.00	0.75	0.75	-
1	2.40 X 1000	15	300.00	39SJG592A	0.022	1.85	0.86	0.006	0.027	23.48	12.55	0.06	0.020	0.1331

MECHANICAL PROPERTIES OF ALL WELD METAL:-											
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	HARDNESS (BHN)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	622	475	36	72	174	9	-	-	-	-	-

SPECIFICATION :-	
TENSILE STRENGTH	AS PER AWS A5.9/A5.9 M : 2021
DIAMETER TOLERANCE	AS PER AWS A5.9/A5.9 M : 2021
% ELONGATION	STANDARD
MATERIAL SPECIFICATION	MATERIAL CONFORMS TO AWS A5.9/A5.9 M : 2021
IGC TEST AS PER ASTM A262 PRACTICE"E"	SATISFACTORY

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .
RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.



WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT. AUTHORIZED SIGNATORY