

INSPECTION CERTIFICATE AS PER EN 10204-3.1

CUSTOMER : LLC ALFA GLOBAL-RUSSIA	 An ISO 9001, ISO 14001 & BS OHSAS 18001 Certified Company	MTR NO. / ISSUE DATE	EXP-616/27.01.2023
		BATCH NO.	M-13054
INVOICE NO. / P.O. NO. : EXP/22-23/744 DT-27.01.2023/SSIL/EXP/PI/22-23/516 DT-01.12.2022		GRADE	ER 309LSi
		SUPPLY CONDITION	STAINLESS STEEL MIG WELDING WIRE
		SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH
		BRAND NAME	AG ER 309Lsi

CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF SPOOLS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	0.65	-	-	23.00	12.00	-	-	-
				MAX	0.030	2.50	1.00	0.030	0.030	0.030	25.00	14.00	0.75	0.75
1	0.80 (BS300/15KGS)	18	270.00	CH-18278	0.020	1.91	0.87	0.003	0.028	23.22	12.23	0.082	0.090	0.1380

MECHANICAL PROPERTIES OF ALL WELD METAL:-											
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	HARDNESS (BHN)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	628	486	36	72	178	9	-	-	-	-	-

SPECIFICATION :-	
TENSILE STRENGTH	AS PER AWS A5.9/A5.9 M : 2021
DIAMETER TOLERANCE	AS PER AWS A5.9/A5.9 M : 2021
% ELONGATION	STANDARD
MATERIAL SPECIFICATION	MATERIAL CONFORMS TO AWS A5.9/A5.9 M : 2021
IGC TEST AS PER ASTM A262 PRACTICE"E"	SATISFACTORY

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .
 RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.



WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT. AUTHORIZED SIGNATORY

Superon Schweisstechnik India Ltd.

Plant III : 552, Sector-37, Pace City -II, Gurgaon, Haryana – 122001,India
Regd. Office -15,16,Old Sewa Nagar Market, Lodhi Road, New Delhi-110003,India
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				MIN	-	1.00	0.65	-	-	23.00	12.00	-	-	-
				MAX	0.030	2.50	1.00	0.030	0.030	25.00	14.00	0.75	0.75	-
1	0.80 (SD200/5KGS)	40	200.00	CH-18278	0.020	1.91	0.87	0.003	0.028	23.22	12.23	0.082	0.090	0.1380

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